



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RUSH!!!

646.3510

Job Sheet 186243-A



Part No: 646.3510

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 11/28/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG REV N/C 3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	QC	6 pcs		11/28/18	0.00	0.00	QC8-1		
140	Small Fab	6 pcs		11/28/18	0.03	2.47	Small Fab-1		EL
150	QC	6 pcs		11/28/18	0.00	0.00	QC5		38
160	Large Fab	6 pcs		11/28/18	0.00	7.06	Large Fab 1		38
170	QC	6 pcs		11/28/18	0.00	0.00	QC9		38
180	QC	6 pcs		11/28/18	0.00	0.00	QC5		38
220	SprayPaint	6 pcs		11/28/18	0.00	0.22	Spray Paint		AB 19-1-28
225	Outsource	6 pcs		11/28/18			ATE003-VC	5	NR DAS
230	QC	6 pcs		11/28/18	0.00	0.00	QC14		JAN 29 2019 68
240	Packaging	6 pcs		11/28/18	0.00	0.00	Packaging3-1		DAS 9-89
250	QC21-SA	6 Ea		11/28/18	0.00	0.00	QC21		21 JAN 29 2019 9-89

Part Op 140 - 1- Fabricate tube as per dwg USE DT10290 PUNCH

Descriptions: 160 - Weld tube to plate as per dwg. DT9867 Weld end were tube is punch.

220 - Prime as per dwg (see note 3) Batch: 5147812

240 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	4.9980 ft (.833 ea)	140-Small Fab	5126572

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
		5	159	0



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Container No: S127740



Part: 646.3510

Job No: 186243-A

Serial No/Batch: S127740

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/28/19

Plex 1/28/19 11:33 AM dart.larocque.eric